

100		0.00		
100				
Small Fab	Memo	0.16		
Small Fab	Cut to length as per dwg			
110	QC6- All purchased or subcontracted products	0.00		
110				
QC	Memo	0.00		
Quality Control				
120	Identify as per dwg & Stock Location: <u>52639</u>	0.00		
120				
Packaging	Memo	0.01		
Packaging				

Work Order ID 166491***166491***

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Monday, September 25, 2017 9:09:15 AM

Item ID: D3802-1-120 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Window Seal - 120"
Start Date: 9/25/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 9/26/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.10							
Quality Control									

DAS
21
9-89

SEP 27 2017

Picklist Print

Monday, September 25, 2017 9:09:15 AM

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Work Order ID: 166491

166491

Parent Item: D3802-1-120

D3802-1-120

Parent Item Name: Window Seal - 120"

Start Date: 9/25/2017

Required Date: 9/26/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.04.07 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3802-1		Manufactured	No			100	f	23.5928	10	10.20408			
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D3802-1

**

SEP 25 2017 MLC

Window Seal (\$ per foot)

Location

Loc Qty

Loc Code

ST416

23.59275453

156349

0.00275453

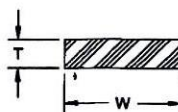
164973

23.59

164974

10.21

SPECIFICATION CONTROL DRAWING



D3802-X-YYY WINDOW SEAL
WHERE YYY REPRESENTS LENGTH

DART P/N	SUPPLIER	SUPPLIER P/N	T THICKNESS	W WIDTH
D3802-1-YYY	McMASTER-CARR	93695K58	0.25	1.00

EG: 0.25" X 1.00" X 40" WINDOW SEAL = D3802-1-040
0.25" X 1.00" X 120" WINDOW SEAL = D3802-1-120

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 166491

by 17/9/25

RELEASED
2011-11-25

- NOTES:
- 1) MATERIAL: 'PEEL AND STICK' NEOPRENE/EPT/SBR BLEND CLOSED CELL SPONGE, MEDIUM DENSITY
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

D	CORRECTED P/N EXAMPLE FOR CUT LENGTH OF 40": ADDED EXAMPLE FOR CUT LENGTH OF 120" ZN B3-1) REASON: PAR11-100.	MB	11.11.22
C	CHANGE SUPPLIER P/N TO 93695K58 PER FLAMMABILITY TEST RESULTS	MB	10.06.30
B	CHANGE SUPPLIER P/N TO 93695K58 PER FLAMMABILITY TEST RESULTS	MB	08.12.18
A	NEW ISSUE	MB	08.06.20
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3802	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		WINDOW SEAL	NTS
DATE	11.11.22	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON OR ENTITY WITHOUT PERMISSION FROM DART AEROSPACE LTD.	